

Work Order ID 95133-2

95133

Page 1

January-02-13 2:16:02 PM

Item ID: D3708-3 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Angle
 Start Date: 1/02/13 Start Qty: 2.00 *2*
 Required Date: 1/11/13 Req'd Qty: 2.00 *2*
 Reference: Cust Item ID:
 Customer:

Approvals: Process Plan: *[Signature]* Date: 13-01-7 Tooling: Date:
 QC: Date: SPC (Y/N): Date:
 Run Start *NR1*
 Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3708 | Rev A | | | | | | | | |
| 100 | Small Fab | 0.00 | | | | | | | |
| *100* | | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | | | | |
| Small Fab | 1- cut to length as per dwg 2- mark, cut notch and deburr as per dwg 3- form and bend angle as per dwg D3708 using DT9019 template | | | | | | | | |
| 110 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 120 | Chemical Conversion Coat per QSI005 4.1 | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| HandFinish | Memo | 0.00 | | | | | | | |
| Hand Finishing | | | | | | | | | |

FF
 13-06-17
 13/06/18
 3
 1
 1
 1
 13-6-19

Work Order ID 95133

January-02-13 2:16:02 PM

95133

Page 2

Item ID: D3708-3

Accept

N9000040100

Setup Start

NS1

Revision ID:

Item Name: Angle

Stop

NS2

Start Date: 1/02/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/11/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC - Inspect Part Finish

0.00

130

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: PPP9707 0.00

140

Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

1x 17.10.13-06-19

13/6/19

mf
13-6-19

Picklist Print

January-02-13 2:16:02 PM

Page 1

Work Order ID: 95133

Parent Item: D3708-3

Parent Item Name: Angle

Start Date: 1/02/13

Required Date: 1/11/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-10-31 new issue DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6A0.750W.063 angle .750 x .750 x .063w | | Purchased | No | | | 100 | f | 0.0000 | 1.59 | 3.3473684 | | | |

~~M6063T5~~

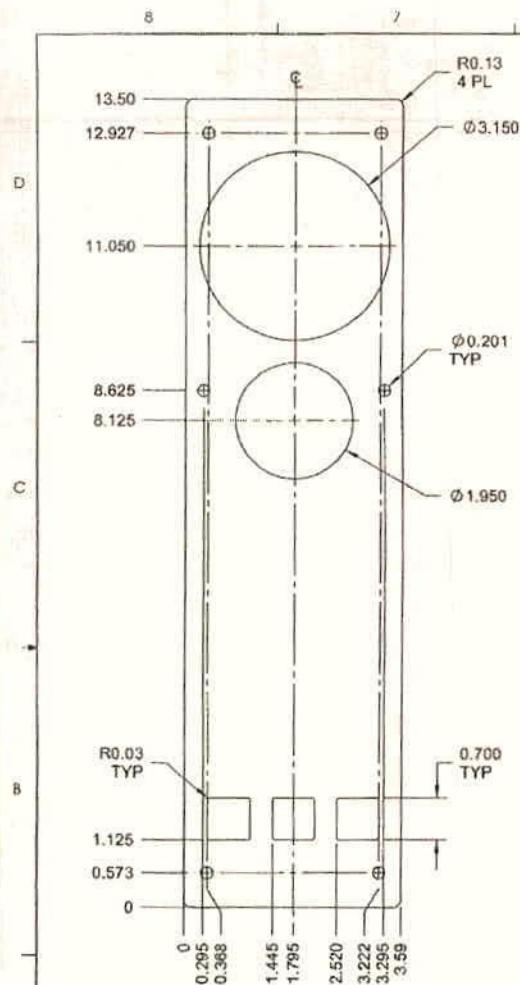
ACCEPTABLE

AS TESTED PER TR-D412-761-1 REV. A

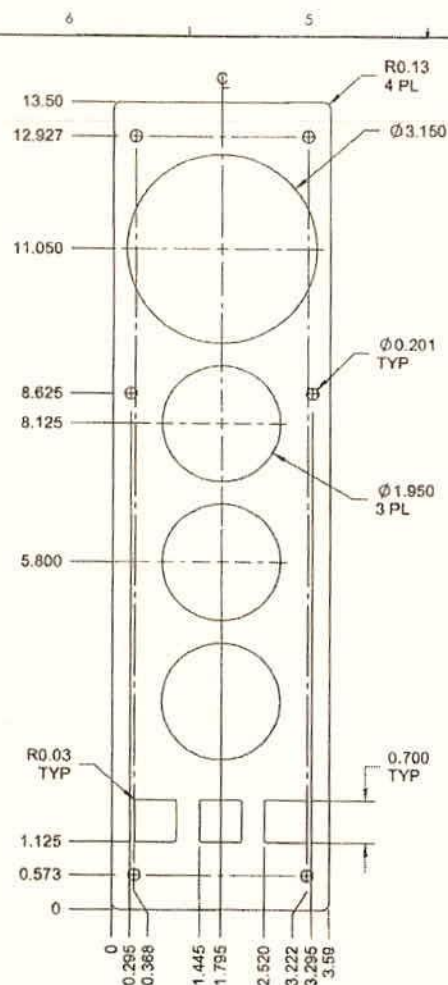
M124572

5.02095

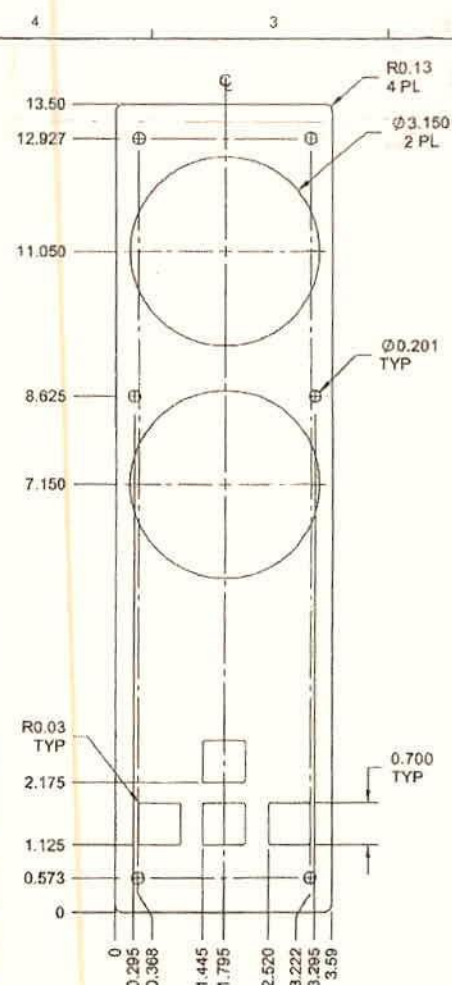
FF 13-06-17



D3705-7 FACE PLATE



D3705-9 FACE PLATE



D3705-11 FACE PLATE



**SIDE VIEW
TYP**

D3705-7/-9/-11 NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK (4.3.5.7) PER DART QSI 005 4.3
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: IDENTIFY WITH DART P/N "D3705-X" USING WHITE FINE POINT PERMANENT INK MARKER
- 8) WEIGHT: D3705-7 = 0.22 lbs; D3705-9 = 0.18 lbs; D3705-11 = 0.19 lbs

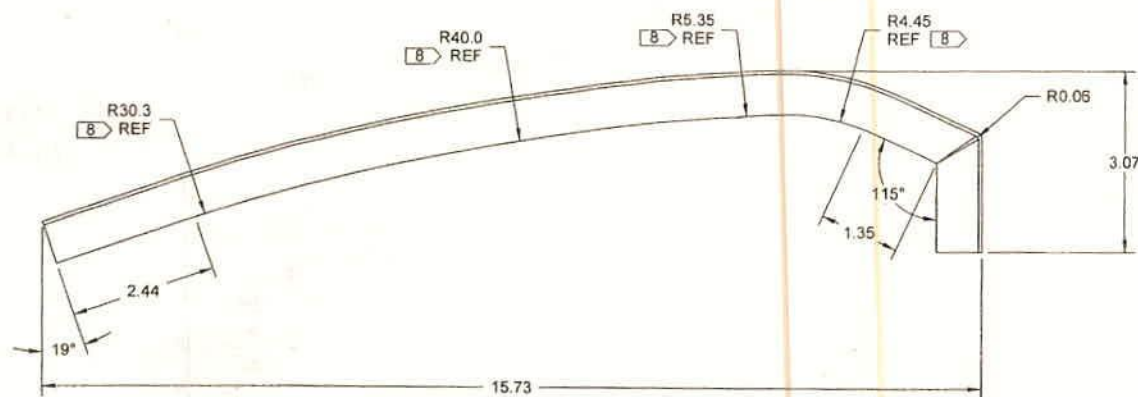
UNDER REVIEW

M.B. 12.12.04

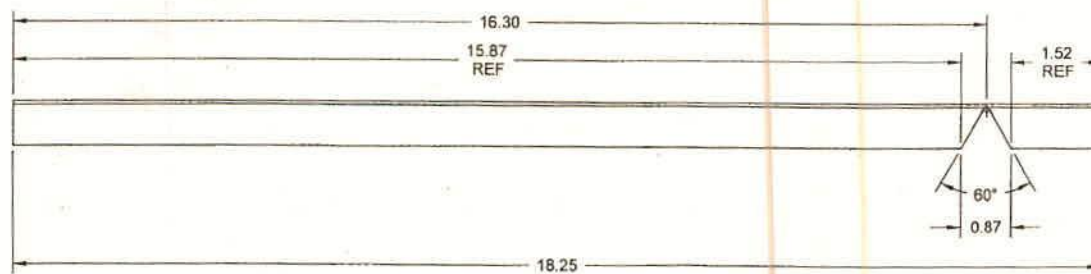
| | | | |
|------------|----------|---|--------------|
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. D |
| MFG. APPR. | | D3705 | SHEET 6 OF 6 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | INSTRUMENT PANEL ASS'Y | NTS |
| DATE | 10.04.15 | <small> COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. NO REPRODUCTION OR DISSEMINATION OF THIS DOCUMENT IS PERMITTED WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD. </small> | |

RELEASED
2010-04-26

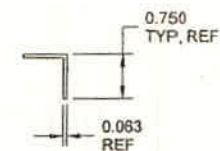
95133
13-01-7



D3708-3 ANGLE
(MAKE FROM D3708-3F)



D3708-3F FLAT PATTERN ANGLE



RELEASED
09/04/09

| | | | |
|------------|----------|---|--------------|
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. D3708 | REV. A |
| MFG. APPR. | | | SHEET 3 OF 3 |
| APPROVED | | TITLE ANGLE | SCALE |
| DE APPR. | | | NTS |
| DATE | 08.02.14 | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |